

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. L AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 1

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

ON D206-642-513/-514 SKIDTUBES AT CHANGE 001 AND CHANGE 002, THE LENGTH OF THE AN3 BOLT (ITEM 50) REQUIRED TO FASTEN THE OEM FLOAT SYSTEM IS NOT ADEQUATE.

AMEND THE PARTS LIST IN SECTIONS 4.6 OF INSTALLATION INSTRUCTIONS D206-642 REV. L AND SECTION 32.15 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 1 AS FOLLOWS:

4.6 206 L/L-1/L-3/L-4/407 High Gear Float Skidtubes (OEM/PMA Bag Compatible) (D206-642)

32.15 206 L/L-1/L-3/L-4/407 High Gear Float Skidtubes (OEM/PMA Bag Compatible) (ICA-D206-642)




ITEM	Qty -513	Qty -514	Qty -545	Qty -547	Qty -013	PART NUMBER	DESCRIPTION
	X					D206-642-513	SKIDTUBE INSTALLATION, LH
		X				D206-642-514	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-545	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543)
	1	1			X	D206-648-013	GROUND HANDLING KIT

IS:

50	34	34				AN3C37A	BOLT (FOR INSTALLATION OF OEM FLOATS)
50	9	9				AN3C36A	BOLT (FOR INSTALLATION OF TRIBAG FLOATS)
51	3	3				AN3C35A	BOLT
52	68	68				AN960C10L	WASHER
53	68	68				D3672-1	WASHER (REPLACES NAS1515H3L)
54	34	34				MS21042-3	NUT

WAS:

50	34	34				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	74	74				AN960C10L	WASHER
53	74	74				D3672-1	WASHER (REPLACES NAS1515H3L)
54	37	37				MS21042-3	NUT

A	NEW ISSUE - REF PAR#08-565	MB	08.12.02
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN			
CHECKED	ASS	DRAWING NO. REV. A DSI 9427 SHEET 1 OF 1	
MFG. APPR.	N/A		
APPROVED		TITLE SCALE BOLT CHANGE NTS	
DE APPR.			
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